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RBW6405G12031-3G-5

Job Sheet 199903



DAL
21
9-85

Part No: RBW6405G12031-3G-5

Job Qty: 4 pcs

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/25/19

Description:

Type: SOLD

Note: DWG RBW6405G12031-3G Rev.3 IPP Rev. A 19.01.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	4 pcs	10/25/19	10/25/19	0.00	2.00	Conventional Lathe - 1		
							Conventional Lathe - 2		
110	QC 2	4 pcs	10/25/19	10/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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Container No: S223445



Part: RBW6405G12031-3G-5

Job No: 199903

Serial No/Batch: S223445

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 10/17/19

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120	QC 8	4 pcs	10/25/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
130	Packaging 3-1 - Stock - B4B	4 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B

On 19/10/17

DAS
23
9-89

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	<i>D&C</i> OCT 17 2019
				QC 21 - SA - 70	<i>21</i>
				QC 21 - SA - 53	<i>8-89</i>
Part Op 100 - 1-Machine as per DWG. 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R1.750	M303R1.750	.1040 ft (.026 ea)	100-Conventional Lathe - 1	<i>FM138293</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Conventional Lathe - 1	M303R1.750	0	12	0	
Part Specifications					
Specifications could not be found.					

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REV	ECR	DESCRIPTION	REVISIONS	DATE	INITIAL	APPROVED
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RETURN TO

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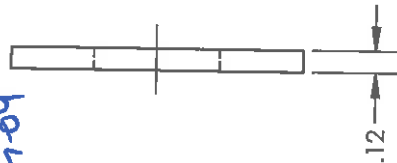
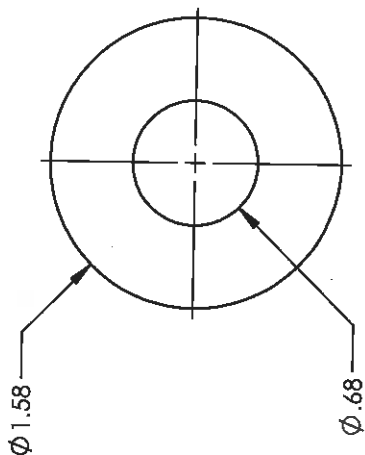
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

199903 MLS

19-09-04



(5)

WASHER



TITLE TOOL, T/R SLIDER BUSHING REMOVAL
(NEW STYLE BUSHING)

DWG NO. RBW6405G12031-3G-5 REV 3

MATL S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS 1/16
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES ± 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER
QA APPR: LINDSAY	ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL
SCALE 1:1	DATE 8/20/2015
	SHEET 4 OF 8

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QS1042)																			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																			
Description Work Order Deviation		Disposition																							
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
		Operator																							
Manufacturing Process																									
Equip/Tooling																									
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Drawing																	
Crushing		BOM/Route		Grain Direction		Finish		Part Lost/Missing																	
Cracks		Broken/Damage/Defect		Weld		Misread																			
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled																					
Marks/Chatter		Drill Holes		Out of Sequence																					
Mislabeled		Fit/Function		Off-set/Set-up																					
Other/Details:																									
								Completed By																	
								Lead hand / Supervisor																	
								QC / QA Coordinator																	